

# TECHNISPRAY PAINTS LTD.

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## Application instructions for Kolorbond Aquatek Paint

Kolorbond Aquatek is suitable for coating PVCu, Powder-coated metal, GRP (door skins), primed MDF and primed wood

Before starting to prepare work for painting, blow swarf and dust from the substrate

1. Mask the substrate, covering all surfaces which do not require painting.
2. Clean the substrate using **Vinylkleen**. This will remove all water soluble contaminants together with most oils.
3. Thoroughly clean the surface again using **Aquaprep** or **Windowprep** on a clean white cloth which should be regularly turned.
4. Lightly abrade the surfaces to be painted with red Scotchbrite and remove debris.
5. Check that the paint colour is correct, then thoroughly stir the **Kolorbond Aquatek** paint making sure that any colourants on the base of the can are mixed in. Do not shake or over stir. Avoid producing bubbles in the paint. If this happens, allow the bubbles to come to the surface and dissipate
6. Use a tack rag, if necessary, to remove any dust or swarf remaining on the surface of the substrate
7. Spray or brush paint the substrate with a medium coat. Do not over brush.
8. Allow the first coat to dry (approx. 14 minutes) then apply a second coat. A third coat may be added if the colour change is drastic. Any inclusions should be removed gently, with red Scotchbrite, between coats.
9. The paint will continue to cure and harden for up-to a week. Curing can be greatly speeded up by applying heat from a hot air gun or infra-red lamp after the paint is touch dry. Be careful not to damage the paint or substrate with excessive application of heat.
10. Wash equipment, immediately after use with clean cold water