

TECHNISPRAY PAINTS LTD.

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Application instructions for Kolorbond K2 Paint

Kolorbond K2 is suitable for coating PVCu, Powder-coated metal, GRP (door skins), aluminium, steel and glass

N.B. This paint is for professional use only

1. Mask the substrate, covering all surfaces which do not require painting.
2. Clean the substrate using **Vinylkleen**. This will remove all water soluble contaminants together with most oils.
3. Thoroughly clean the surface again using **Windowprep** on a clean white cloth which should be regularly turned.
4. Lightly abrade the surfaces to be painted with red Scotchbrite and remove debris. Uncoated metals must be abraded with a grit paper to remove any oxidation
5. Check that the paint colour and gloss level are correct.
Thoroughly stir the **Kolorbond K2** paint making sure that any colourants on the base of the can are mixed in.
Stir in the required amount of **K2 Hardener**, 5:1 by volume. The paint will now have a maximum pot life of 2 hours. Only mix the amount of paint you can use in that time.
If spraying glass, add 10% **G-pro Glass Additive** and mix in thoroughly
6. Use a tack rag, if necessary, to remove any dust or swarf remaining on the surface of the substrate.
7. The sprayer must use a mask suitable for 2 pack paint. Skin must be protected by the use of gloves etc.
8. Spray the substrate with a dust coat followed by a medium coat.
9. Allow the first coat to flash off then apply a second coat.
A third coat may be added if a dry finish of up to 90µ thickness is required.
Any inclusions should be removed gently, with red Scotchbrite, between coats.
10. The paint will cure and harden overnight. The paint can still emit solvents after curing so leave as long as possible before applying protective tape