

TECHNISPRAY PAINTS LTD.

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Application instructions for Vinylkote

Vinylkote is suitable for coating PVC Leather

To allow **Formula 40® Vinylkote** to penetrate the substrate, it is important to apply it in "mist" coats. No attempt should be made to try and cover the article in one coat. Applying **Vinylkote** too thickly can result in solvent trapping which will leave the surface "tacky" for some time, and could prevent proper penetration. Only 10 to 15 minutes need be allowed between mist coats if they have been applied correctly. The re-coloured item may be handled approximately 15 minutes later although full cure will take about 24 hours, dependent on temperature and conditions.

Thorough cleaning of the surface before applying **Formula 40® Vinylkote**. It is essential, to remove anything that may cause a barrier to the penetration.

Vinylkleen is a detergent based cleaner ideal for removing any grease, dirt or silicones from the surface.

In instances where the surface may previously have been painted or given a protective coating of lacquer (as is sometimes the case with the seats of convertible cars), **Vinylprep** should be used to remove this coating. A light application of **Vinylprep** will cause the surface of the vinyl to become "tacky." This is not normally a problem but is a good sign that when the **Formula 40® Vinylkote** is applied it will achieve good penetration.

Spraying Formula 40® Vinylkote

Using **Formula 40® Vinylkote** in one litre cans is an economical means of application, but it should be applied by spray gun as mentioned previously. Care should be taken to ensure that the gun is not held too closely to the surface. Apply in light mist coats