TECHNISPRAY PAINTSLTD.

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Application instructions for KolorAll Paint



KolorAll is suitable for coating PVCu, Powder-coated metal, GRP (door skins), aluminium, and steel

N.B. This paint is for professional use only

- 1. Mask the substrate, covering all surfaces which do not require painting.
- 2. Clean the substrate using **Vinylkleen**. This will remove all water soluble contaminants together with most oils.
- 3. Thoroughly clean the surface again using **Windowprep** on a clean white cloth which should be regularly turned.
- 4. Lightly abrade the surfaces to be painted with red Scotchbrite and remove debris. Uncoated metals must be abraded with a grit paper to remove any oxidation
- 5. Check that the paint colour and gloss level are correct.
- 6. Thoroughly stir the **KolorAll** paint making sure that any colourants on the base of the can are thoroughly mixed in.
- 7. Stir in **Thinners** to your individual requirements
- 8. Use a tack rag, if necessary, to remove any dust or swarf remaining on the surface of the substrate.
- 9. The sprayer must use a mask suitable for solvent paint. Skin must be protected by the use of gloves etc.
- 10. Spray the substrate with a light coat followed by a medium coat after 2 minutes flash off. If a further coat is required allow flash off between coats.
- 11. The paint will cure and harden overnight.